

## PRODUCT DATA

## FILLCOAT FIBRES

### DESCRIPTION

Waterproofing product based on solvent soluble high polymers.

### MAIN PROPERTIES

Instantly waterproof - to 1300% elastic - good resistance against weather influences, mineral acids (max. 10% in water) - not resistant against solvents and alkaline substrates - does not contain bituminous products - excellent adhesion on different substrates.

### RECOMMENDED USES

Waterproof finish of roofs, non-walkable terraces, gutters, ridge-pieces, chimney stacks, pipes, etc.

### TECHNICAL DATA

Appearance:	Fibre structure (gloss 60°: ± 45%)
Colour:	Light grey - dark grey
Density:	1,01 - 1,04 g/cm <sup>3</sup>
Solids Content:	In volume: 41 - 43% In weight: 49 - 53%
Recommended film thickness:	Wet film: 1000 micron (cons.: 1 l/m <sup>2</sup> ) Dry film: 430 micron (cons.: 1 l/m <sup>2</sup> )
Flashpoint:	40°C. Flammable
VOC-content:	485 g/l max.
Ready-for-use mixture:	485 g/l max.
Category:	A/i
EU Limit values:	600 g/l (2007) / 500 g/l (2010)

<b>Drying times</b>	20°C/50% r.h.
To touch:	4 hours
To recoat:	3 - 14 days with the same product. 6 weeks with a paint

### Coverage

Theoretical:	1 coat of ± 1,5 l/m <sup>2</sup>
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

### SURFACE PREPARATION

Remove dust, mud, grease, moss and withered leaves carefully. The spots to be repaired are cleaned with a hard broom and sponged. After cleaning, Fillcoat Fibres can be applied directly on bituminous substrates, hard PVC, polyester, zinc, aluminium, glass, tiles, etc. Porous materials (concrete, stone, wood) must first be dried and pre-treated with a coat of Primer 44HS.

In case of repeatedly repaired spots, important or active cracks, apply Fillcoat Fibres crosswise over the cracks or fissures. Consumption: 1,5 kg/m<sup>2</sup> with a hawk or a block brush.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

### APPLICATION & THINNING

Brush:	Do not dilute.
Roller:	Do not dilute.

#### Rust-Oleum Netherlands B.V.

Braak 1, 4704 RJ  
P.O. Box 138, 4700 AC  
Roosendaal, The Netherlands  
T +31 (0)165 593 636  
F +31 (0)165 593 600  
[info.nl@ro-m.com](mailto:info.nl@ro-m.com)  
[www.ro-m.com](http://www.ro-m.com)

#### N.V. Martin Mathys S.A.

Kolenbergstraat 23  
B - 3545 Zelem  
Halen, Belgium  
T +32 (0)13 460 200  
F +32 (0)13 460 201  
[info.be@ro-m.com](mailto:info.be@ro-m.com)  
[www.ro-m.com](http://www.ro-m.com)

#### Rust-Oleum France S.A.S

11, Rue Jules Verne, B.P. 60039  
95322 St-Leu-la-Forêt Cedex  
France  
T +33 (0)130 400 044  
F +33 (0)130 409 980  
[info.fr@ro-m.com](mailto:info.fr@ro-m.com)  
[www.ro-m.com](http://www.ro-m.com)

#### Rust-Oleum UK Ltd.

Unit 6, Spitfire Close  
Coventry Business Park  
Coventry, CV5 6UR  
United Kingdom  
T +44 (0)2476 717 329  
F +44 (0)2476 718 930  
[info.uk@ro-m.com](mailto:info.uk@ro-m.com)  
[www.ro-m.com](http://www.ro-m.com)

#### Rust-Oleum Mathys Italia s.r.l.

Largo Donegani 2  
20121 Milano, Italia  
T +39 335 10 93 482  
[info.it@ro-m.com](mailto:info.it@ro-m.com)  
[www.ro-m.com](http://www.ro-m.com)

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Air-atomised spray: Not recommended.  
Airless spray: Not recommended.  
Cleanup: Thinner 22 or white spirit.

### APPLICATION CONDITIONS

Can be applied during all weather conditions, except for snow.

### REMARKS

Adhesion primer on Dac Alu.  
Product is recoatable with Dacfill, Coating PRT or Dac Alu.

Never apply Fillcoat Fibres to polystyrene insulation or onto new concrete.  
**Do not** apply Fillcoat Fibres as priming coat under Dac Hydro Alu.

When using Fillcoat Fibres, smooth out the product in one direction, preferably perpendicularly to the cracks.

### SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

### SHELLIFE / STORAGE CONDITIONS

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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Coventry Business Park  
Coventry, CV5 6UR  
United Kingdom  
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